

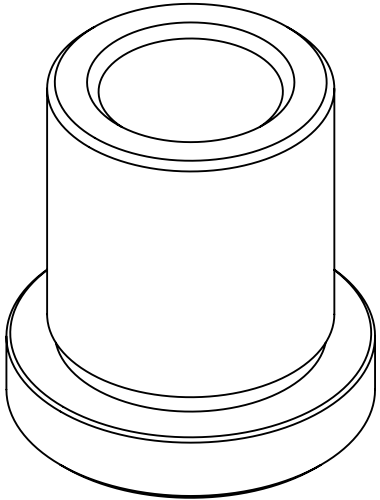
4

3

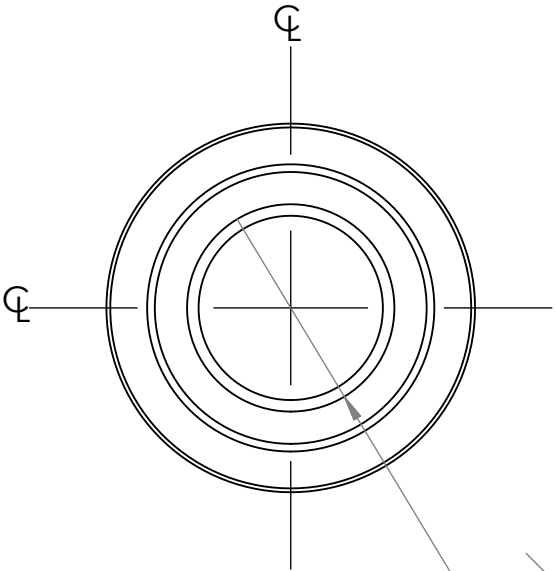
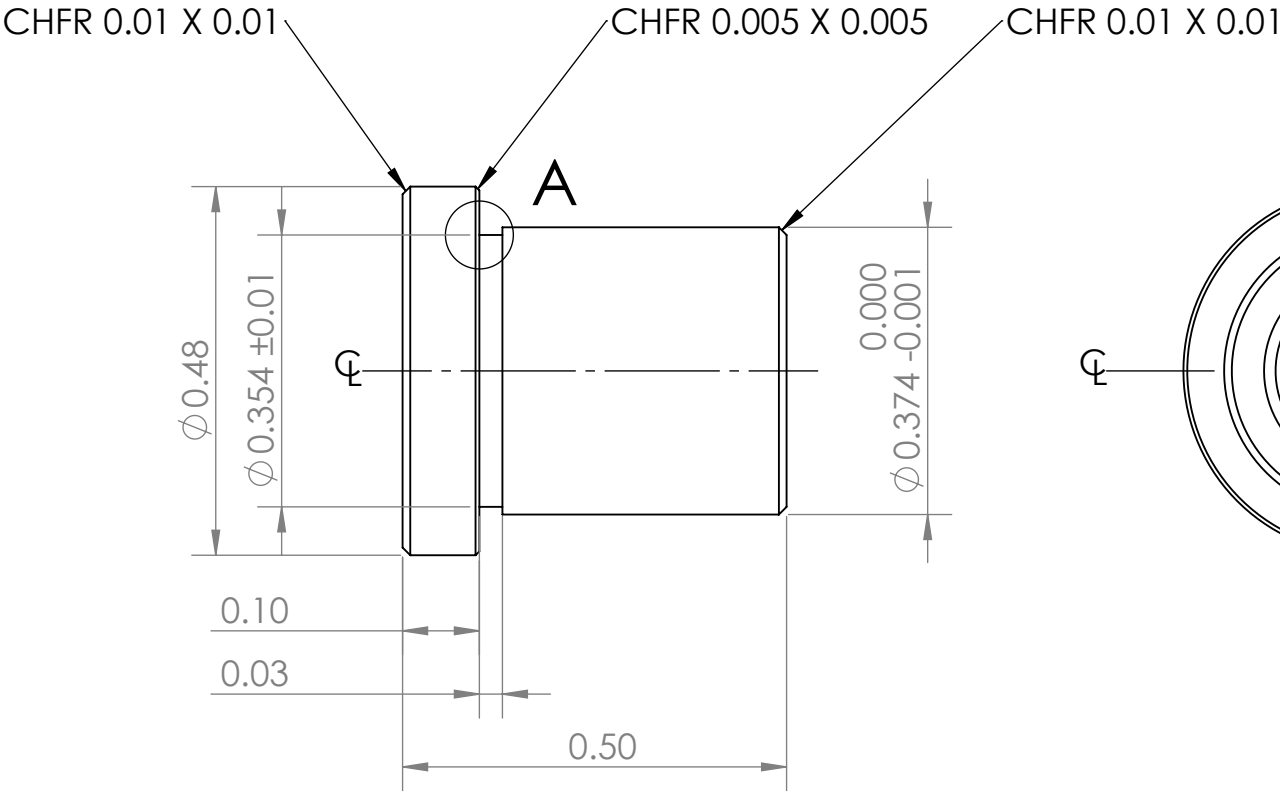
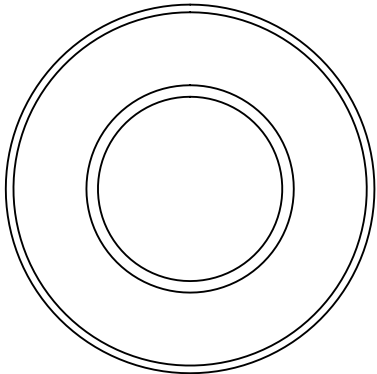
2

1

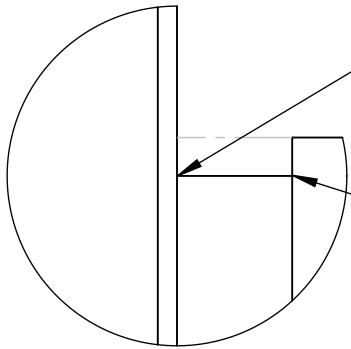
- ① ALL SURFACES MUST BE MACHINED
- ② 1/4-100 STANDARD:
MAJOR DIAMETER: 0.250
MINOR DIAMETER: 0.240 +0.002/-0.001
COUNTERSINK 0.256 OR LARGER



ISO VIEW



- ✓ Ø .240 THRU ALL
- ✓ Ø 0.27 X 90°, NEAR SIDE
- ✓ Ø 0.27 X 90°, FAR SIDE
- 1/4-100 TAP THRU ALL



CORNER RADIUS OK AS LONG AS FEATURE IS BELOW DASHED LINE

CORNER RADIUS OK AS LONG AS FEATURE IS BELOW DASHED LINE

DETAIL A
SCALE 20 : 1

PROPRIETARY AND CONFIDENTIAL

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: CUSTOM F25USA1		
		DIMENSIONS ARE IN INCHES	DRAWN					
		TOLERANCES:	CHECKED					
		FRACTIONAL ±	ENG APPR.					
		ANGULAR: MACH ± BEND ±	MFG APPR.					
		TWO PLACE DECIMAL ±.005	Q.A.			SIZE DWG. NO. REV B		
		THREE PLACE DECIMAL ±.001	COMMENTS:					
		INTERPRET GEOMETRIC TOLERANCING PER:A NSE Y14.5-2018						
		MATERIAL						
		FINISH						
		NITRONIC 60						
		63/						
NEXT ASSY	USED ON							
APPLICATION		DO NOT SCALE DRAWING				SCALE: 4:1 WEIGHT: SHEET 1 OF 1		

4

3

2

1